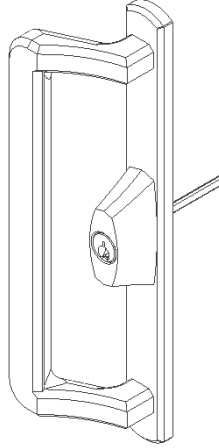
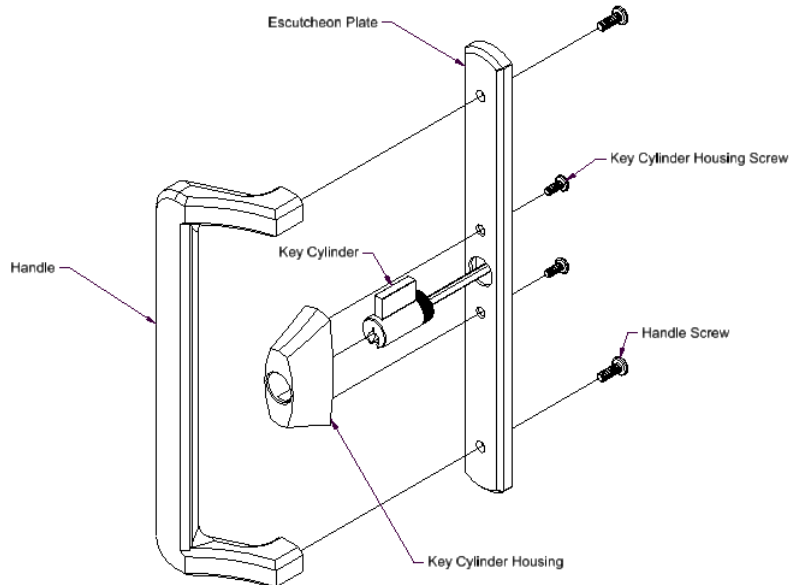


SGD5470/5570 & SGD670/770

Standard Handle Keylock Assembly Instructions



Standard Keylock Handle Exploded View



Tools Needed:

- Power drill
- Phillips screw driver
- Center hole punch
- 1/4" drill bit
- 5/8" drill bit
- Center hole drill bit or 1/8" drill bit
- Some step size drill bit between 1/4" and 5/8"
- Optional: deburring tool

Optional: Remove the two Philips screws fixing the handle to the escutcheon plate. This will make drilling the holes much easier.

1. Mark the two 1/4" holes (located by the two dimples in the back of the escutcheon plate) and use a center drill to drill the pilot hole for the two 1/4" holes. Then use the 1/4" drill bit to drill the two 1/4" holes.



2. Mark the 5/8" hole center using the hole center punch. Make sure the handle is secured in place for drilling via a vise etc. then use the center drill to drill the pilot hole for the 5/8" hole. Progressively use larger drill bits until the 5/8" hole size is achieved. Use the deburring tool to deburr all the raw edges.



3. Insert the key cylinder into the key cylinder housing and align the holes. Start both key cylinder housing screws before tightening them.
4. The handle assembly is symmetrical; it can be assembled to be a right-hand or left-hand handle. If you disassemble the handle from the escutcheon plate, re-align the holes and reinstall the handle screws base on the handing desired.