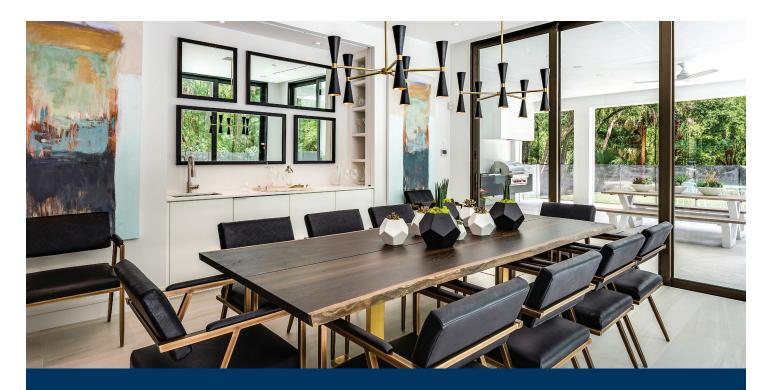


Parts Reference Guide







SGD670 / SGD770

This reference guide is to help identify parts and ordering options ${\bf r}$

 $Parts\,that\,can\,only\,be\,ordered\,by\,unit\,size\,are\,marked\,accordingly$

FRAME PARTS



2-track head & jamb (ordered by unit size or 12" sample)



2- track head & jamb w/ integrated box screen rail (ordered by unit size or 12" sample)



2-track w/out screen (ordered by unit size or 12" sample)



2-track w/ integrated box screen rail (ordered by unit size or 12" sample)



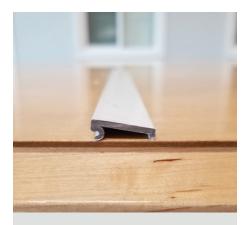
P-hook box riser (ordered by unit size or actual cut size)



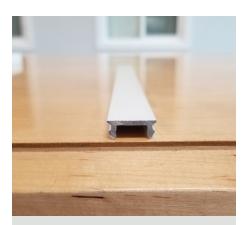
P-hook narrow riser (ordered by unit size or actual cut size)



P-hook mount (ordered by unit size or actual cut size)



P-hook cover (ordered by unit size or 12" sample)



Frame head & jamb screw cover (ordered by unit size or actual cut size)



Anchor plate (ordered by unit size or actual cut size)



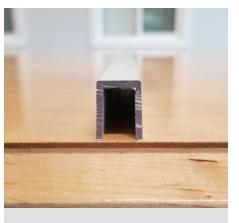
Box riser (ordered by unit size or 12" sample)



Narrow riser (ordered by unit size or 12" sample)



Exterior fixed panel retainer (ordered by actual cut size)



Interior fixed panel retainer (ordered by actual cut size)



Pocket closer (2 or 3 tracks only) (ordered by unit size or actual cut size)



Track insert (ordered by unit size actual cut size)

PANEL PARTS







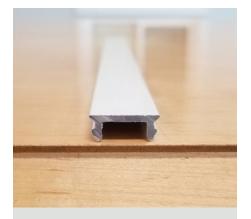
Stile (ordered by unit size or 12" sample)



Top & bottom rail (ordered by unit size or 12" sample)



Astragal (ordered by unit size or 12" sample)



Astragal screw cover (ordered by unit size or actual cut size)

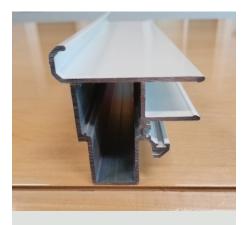
90° CORNER PARTS



Locking astragal – inside (ordered by unit size or 12" sample)



Locking astragal – outside (ordered by unit size or 12" sample)

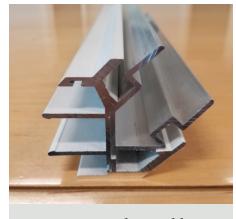


Corner astragal receiver (ordered by unit size or 12" sample)

135° CORNER PARTS & ASSEMBLY



Corner astragal receiver & mount (ordered by unit size or 12" sample)



Corner astragal assembly

MISCELLANEOUS PARTS



Jamb bumper



Gemini mortise lock



Keeper



Keeper spacer



Dust plug



Come along assembly



Roller adjustment hole plug



Alternate fixed panel clip



Fixed panel clip



Tandem rollers – standard, nylon, stainless steel



Raised handle Exterior



Interior – active



Interior – dummy



Recessed handles Exterior



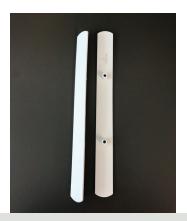
Recessed handles Interior - active



Recessed handles Interior - dummy



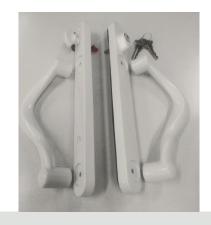
Recessed adapter plate



Exterior flush plate



Curved Handle



Curved Handle & Key Lock



Contemporary handle



Cork gasket



Secondary lock – N/A for recessed



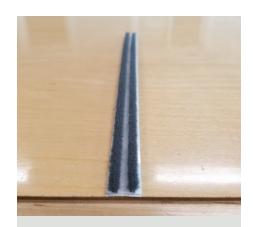
Mortise keylock with housing (raised only)



Rail end cap



Corner finseal pad



90° Corner sill end w/s pad



STANDARD SCREEN PARTS



OXO Adapter



Wheel assembly



Frame jamb keeper



Astragal keeper



Latch assembly



Dummy handle



Bug flap



Vinyl astragal



Screen rail / finishing rail

BOX SCREEN PARTS



Head & jamb add-on



Box screen sill end rail



Track







Keeper



Latch spacer set



Roller



Screen stop



Double interlock



Box screen pull



Dummy pull



Extruded bug flap

MAIN FRAME ASSEMBLY

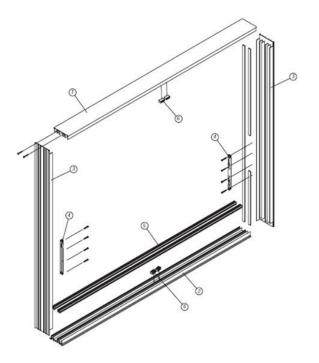


Figure # Description

- 1. Main frame head
- 2. Main frame sill
- 3. Main frame jamb
- 4. Mortise lock keeper
- 5. Frame sill track insert
- 6. Dust plugs

PANEL EXPLODED VIEW

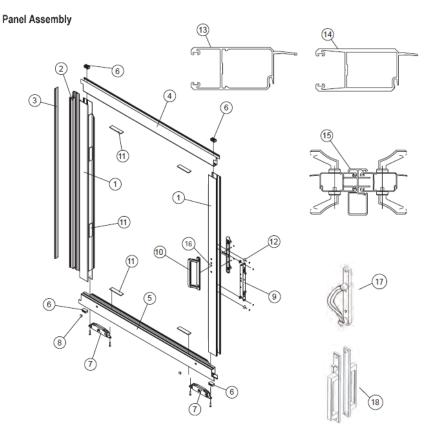


Figure # Description

- 1. Lock stile
- 2. Interlock adapter
- 3. Interlock screw cover
- 4. Top rail
- 5. Bottom rail
- 6. Dust plugs
- 7. Tandem roller
- 8. Roller adjustment plug
- 9. Mortise lock
- 10. Handle set (std shown)
- 11. Setting blocks
- 12. Jamb bumper
- 13. Standard stile
- 14. Stile upgrade
- 15. Astragal connection
- 16. Handle gaskets
- 17. Curved handle set
- 18. Contemporary handle set

BOX SCREEN EXPLODED VIEW

Box Screen

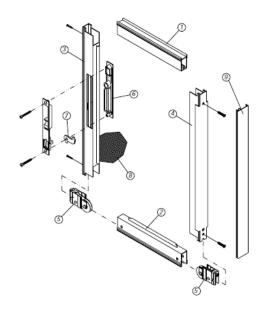


Figure # Description

- 1. Screen top rail
- 2. Screen bottom rail
- 3. Screen lock stile
- 4. Screen double interlock
- 5. Single roller
- 6. Interior/exterior panel pull
- 7. X-cam latch
- 8. Screen mesh
- 9. Extruded bug flap

STANDARD SCREEN EXPLODED VIEW

Standard Screen

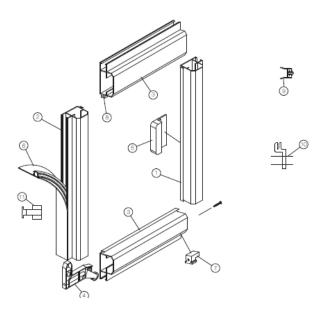


Figure # Description

- 1. Screen jamb latch
- 2. Screen jamb bug flap
- 3. Screen top/bottom rail
- 4. Screen wheel assembly
- 5. Screen latch assembly
- 6. Screen bug flap
- 7. Screw boss bushing
- 8. Screen spline
- 9. Vinyl astragal
- 10. Astragal screen keeper
- 11. Jamb keeper

MAIN FRAME TRACKS

All tracks are one piece Minimum is 2-tracks and maximum is 4-tracks

Track/Riser Types	Box Riser	Narrow Riser	Track/Riser Types	Box Riser	Narrow Riser
Two Track	5.000 ——————————————————————————————————	5.104 OVERALL —	Three Track w/ Two Screen Rails	9824	8.600 OVERMAL 9.819
Two Track w/ Integral Screen Rail	6.198	6.198	Four Track	SACT CVERALL	S 101 ONE
Three Track	7.105	7.105 7.140 OVERALL 7.007	Four Track w/ One Screen Rail	11.401 01.700 01.700 12.801	O.CO CHAM CHEMICAL STATES
Three Track w/ One Screen Rail	9.566 OVERALL 6.507	8.305 OVERNALL S.200	Four Track w/ Three Screen Rails		0.200 0.200 0.200 0.200 0.200 0.200